S434C02 DIY 427 C.I SBF CLEVELAND SHORT ENGINE KIT



 $427C.I\ DIY\ SHORT\ ENGINE\ KIT/\ NEW\ ARROW\ BLOCK\ / 16CC\ DISH\ TOP\ PISTONS/\ H-BEAM\ RODS/\ 4340\ STEEL\ CRANK\ /\ RINGS\ \&\ BEARINGS$

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Description

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Pavtek DIY Short Engine Kit Part #\$434C02Engine Final Cubic Inches427Stroke4.000"Final Bore Size4.125"Parts Included In DIY Short Engine Kit:

Block Included
Block Brand

Block Brand Arrow
Block Part Number PT-351C-EB000- See Note (C)

Crankshaft IncludedYesCrankshaft BrandScatCrankshaft Material4340 SteelPistons IncludedYesPiston BrandSRP - ForgedPiston Style16cc Dish Top

Piston Valve Reliefs To Suit Cleveland Cylinder Heads
Piston Dome Volume Valve Reliefs To Suit Cleveland Cylinder Heads
-16cc Dish (Flat Top Pistons Also Available - Call)

Yes

Gudgeon Pins IncludedYesGudgeon Pin BrandJEGudgeon Pin FitFloating

Rings Included Yes - Moly 1/16 1/16 3/16

Ring Brand Speed Pro / JE / Hastings

Conrods Supplied Yes
Conrod Brand Scat
Beam Style H-Beam
Rod Centre to Centre Length 6.000"
Conrod Bolts 8740
Conrod Bolt Diameter 7/16

Main Bearings Included

Yes - ACL Or Clevite Race Series
Big End Bearings Included

Yes - ACL Or Clevite Race Series

Cam Bearings Included Yes - Clevite
Welsh Plug Kit Included Yes - Brass

Harmonic Balancer No - Can Be Supplied As An Optional Extra Flywheel or Flexplate No - Can Be Supplied As An Optional Extra

Machining Included In DYI Short Engine Kit:

Block Is Hot Tanked (Chemically Cleaned)

Block Is Crack Tested

No - Block Is NEW

No - Block Is NEW

No - Not Required

Block Is Main Tunnel Checked For Size

Block Is Main Tunnel Line Honed

Yes

No

Block Cam Tunnel Checked No - Block Is NEW Block Is Clearanced for Stroker Kit Yes - See Note (A)

Block Is Bored & Honed Yes

Block Lifter Bores Are Honed & Grooved

No - Can Be Supplied As An Optional Extra
Block Is Surface Decked

Yes - To Zero Deck Height +/- .003"

Block Is Deburred After Decking

No - Can Be Supplied As An Optional Extra

Conrod Small Ends Checked For Size

Conrods Checked For Size

Conrods Checked For Bend & Twist

Yes

Conrods Are Fitted To Pistions

No - Can Be Supplied As An Optional Extra

Balancing Included

Yes - Externally Balanced -See Note (B)

Balancing - Special Instructions External Balance Flexplate OR Flywheel & Balancer Must be Used

Cam Bearings Fitted Yes
Welsh Plug Kit Fitted No
Block Final Washed For Final Assembly No

Final Oil Clearance Check Of Mains & Big Ends No - Can Be Supplied As An Optional Extra

Notes:

(A) Crankshaft Counter Weight To Piston Check & Clearancing Is Included In Price Of This DIY Kit

Also Includes Checking & Grinding of Block for Rod Cleaance

- (B) This Kit Is Externally Balanced Balancer / Flyhweel Or Flexplate Must Be Supplied For Balancing
- (C) Arp 2 Bolt Main Stud Kit Included in This DIY Kit

Pavtek can custom assemble a D.I.Y short Engine kit with various combinations of Rods -Cranks & Pistons to suit your application

Call us for the best Price on D.I.Y short engine kits

Actual item may differ from image shown

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